

Work Order ID 67377

Thursday, March 17, 2011 7:47:26 AM



Page 1

Item ID: D4018-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 3/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/17/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *mw*

Date: 11-03-17 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4018

C

100

0.00



Large Fab

Memo

0.00

Large Fab

1- Cut tube as per dwg D4018
2- debur and remove identification markings*Pl 11-03-17*

110

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Pl 11-03-17 (A)

120

Identify as per dwg & Stock Location: *B/C*

0.00



Packaging

Memo

0.00

Packaging

Pl 11-03-17

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Page 2

Item ID: D4018-1

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Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 3/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/17/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/17

RL 11-03-17

Picklist Print

Thursday, March 17, 2011 7:47:22 AM

Page 1

Work Order ID: 67377



Parent Item: D4018-1



Parent Item Name: Rib

Start Date: 3/17/2011

Required Date: 3/17/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as
per dwg revA 10.03.15 verified by:EC IPP Rev:C as per dwg
RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD
10.08.18 verified by:EC IPP Rev:E 11.01.31 chg qc5 to 6 DD
verified by:ec

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304TS0.750W.049 | | Purchased | No | | | 100 | f | 224.8708 | 4.73 | 4.978947 | | | |



304 SQ Tube .75x.75x.049W



Ed 11.03.17

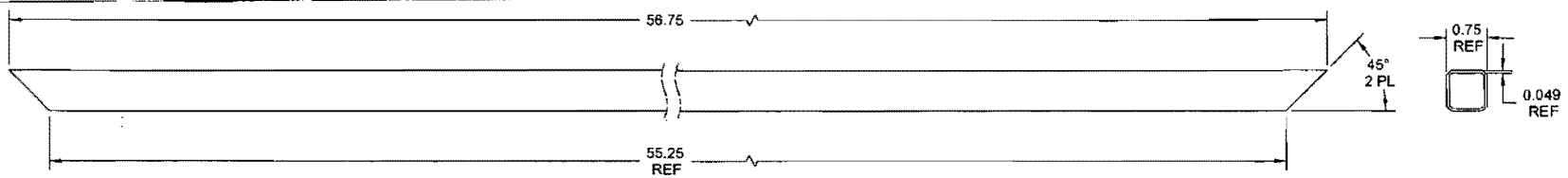
| Location | Loc Qty | Loc Code |
|----------|-------------|----------|
| MAT018 | 224.8707578 | |
| 114298 | 3.6845E-05 | |
| 114323 | 8.15031894 | |
| 114677 | 0.00001 | |
| 114835 | 0.000039 | |
| 114992 | 8.8798 | |
| 115260 | 9.1239 | |
| 116319 | 7.2604 | |
| 116509 | 12.4739 | |
| 116719 | 2.418053 | |
| 116788 | 23.2148 | |
| 117029 | 153.3495 | |

4,978,947

8 7 6 5 4 3 2 1

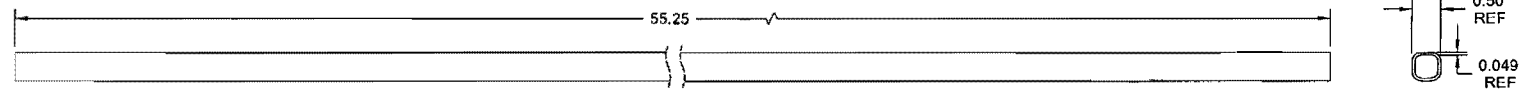
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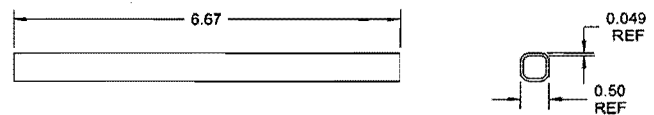


D4018-1 RIB

#67377



D4018-3 RIB



D4018-5 RIB

RELEASED
10.08.12 CP

NOTES:

1) MATERIAL -1: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049

-3 & -5: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

| | | | |
|------------|----------|--|--------------|
| DESIGN | ALS | DART AEROSPACE LTD | |
| DRAWN | h | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | JSC | DRAWING NO. | REV. C |
| MFG. APPR. | h | D4018 | SHEET 4 OF 4 |
| APPROVED | h | TITLE | SCALE |
| DE APPR. | h | SHORT BASKET LID ASSY (350) NTS | |
| DATE | 10.08.05 | COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

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